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BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF PROPOSED AMENDMENT

- 1) Heading of the Part: Boiler and Pressure Vessel Safety
- 2) Code Citation: 41 Ill. Adm. Code 2120
- 3) Section Number: 2120.20 Proposed Action:
Amendment
- 4) Statutory Authority: Board and Pressure Vessel Safety Act [430 ILCS 75/2]
- 5) A Complete Description of the Subjects and Issues Involved: The proposed amendment would update the national technical codes incorporated by reference in these rules as required by Section 2 of the Boiler and Pressure Vessel Safety Act. 430 ILCS 75/2.
- 6) Published studies or reports, and sources of underlying data, used to compose this rulemaking: None
- 7) Will this proposed rulemaking replace an emergency rule currently in effect? No
- 8) Does this rulemaking contain an automatic repeal date? No
- 9) Does this proposed rulemaking contain incorporations by reference? Yes. A variety of codes and standards developed by independent nationally recognized associations and work groups have been incorporated and are available for public inspection at:

Office of the State Fire Marshal
1035 Stevenson Dr.
Springfield, IL 62703-4259

Facsimile: (217) 785-4184
- 10) Are there any other proposed rulemakings pending on this Part? No
- 11) Statement of Statewide Policy Objectives: This rulemaking does not create or enlarge a State mandate.
- 12) Time, Place, and Manner in which interested persons may comment on this proposed rulemaking: Persons wishing to comment on this proposed rulemaking may submit comments no later than 45 days after the publication of this Notice to:

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF PROPOSED AMENDMENT

Ashley Vincent
Legal Division
Attn: Part 2120 Rules
Office of the State Fire Marshal
1035 Stevenson Drive
Springfield, IL 62703

(217) 606-9822
Facsimile: (217) 524-5487
SFM.2120rulemaking@fdmail.sfm.illinois.gov

- 13) Initial Regulatory Flexibility Analysis:
- A) Types of small businesses, small municipalities and not for profit corporations affected: None
 - B) Reporting, bookkeeping or other procedures required for compliance: No new reporting bookkeeping, or other procedures required for compliance.
 - C) Types of professional skills necessary for compliance: No new professional skills required.
- 14) Small Business Impact Analysis: None
- 15) Regulatory Agenda on which this rulemaking was summarized: July 2023

The full text of the Proposed Amendment begins on the next page:

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF PROPOSED AMENDMENT

TITLE 41: FIRE PROTECTION

CHAPTER III: BOARD OF BOILER AND PRESSURE VESSEL RULES

PART 2120

BOILER AND PRESSURE VESSEL SAFETY

SUBPART A: DEFINITIONS AND ADMINISTRATION

Section	
2120.10	Definitions
2120.20	Incorporation of National Standards
2120.30	Fees
2120.40	Administration
2120.50	Inspectors, Examinations, Certificate of Competency and Commission

SUBPART B: CONSTRUCTION, INSTALLATION, INSPECTION, MAINTENANCE, AND USE

Section	
2120.100	New Installations of Boilers, Miniature Boilers, Heating Boilers and Hot Water Supply Boilers
2120.200	New Installations of Pressure Vessels
2120.300	Existing Installations of Power Boilers
2120.400	Operation of Boilers and Pressure Vessels
2120.500	Existing Installation of Pressure Vessels

SUBPART C: REPAIR AND ALTERATION

Section	
2120.1000	Repairs and Alterations to Boilers and Pressure Vessels by Welding
2120.1010	Authorization to Repair Boilers and Pressure Vessels
2120.1020	Issuance and Renewal of the Certificate
2120.1030	Changes to Certificates of Authorization
2120.1040	Quality Control Requirements
2120.1041	Repair and Alteration Requirements

SUBPART D: STATE SPECIALS

Section

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF PROPOSED AMENDMENT

2120.1100 Procedure for the Issuance of a State Special Permit

SUBPART E: REPAIR OF SAFETY AND SAFETY RELIEF VALVES

Section

2120.1200 Authorization for Repair of Safety & Safety Relief Valves
2120.1210 Authorization to Repair ASME and National Board Stamped Safety and Safety Relief Valves
2120.1220 Issuance and Renewal of the Certificate
2120.1240 Changes to Certificates of Authorization
2120.1250 Repairs to Safety and Safety Relief Valves
2120.1260 Quality Control System
2120.1270 Nameplates
2120.1275 Field Repair
2120.1280 Performance Testing of Repaired Valves
2120.1285 Training of Valve Repair Personnel
2120.1290 ASME "V", "UV" or National Board "VR" Certificate Holders

SUBPART F: OWNER-USER QUALITY CONTROL REQUIREMENTS

Section

2120.1300 Introduction
2120.1301 Authority and Responsibility
2120.1305 Organization
2120.1310 Inservice Inspection Program
2120.1320 Drawings, Design Calculations, and Specification Control
2120.1325 Material Control
2120.1330 Examination and Inspection Program
2120.1335 Correction of Nonconformities
2120.1340 Welding
2120.1345 Nondestructive Examination
2120.1350 Calibration of Measurement and Test Equipment
2120.1355 Records
2120.1360 Inspectors

SUBPART G: HISTORICAL BOILERS

Section

2120.1400 Scope

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF PROPOSED AMENDMENT

2120.1410	Historical Boiler Definition
2120.1420	Historical Boiler Inspections
2120.1430	Fees
2120.1440	Repairs and Alterations
2120.APPENDIX A	Operational and Maintenance Log
2120.EXHIBIT A	Hot Water Heating Boilers
2120.EXHIBIT B	Steam Heating Boilers

AUTHORITY: Implementing the Boiler and Pressure Vessel Safety Act [430 ILCS 75] and authorized by Sections 2 and 2.1 of the Boiler and Pressure Vessel Safety Act [430 ILCS 75/2 and 2.1].

SOURCE: Boiler and Pressure Vessel Safety Act Rules and Regulations adopted at 4 Ill. Reg. 7, p. 126, effective January 31, 1980; codified at 5 Ill. Reg. 10677; amended at 7 Ill. Reg. 6925, effective July 1, 1983; amended at 10 Ill. Reg. 9510, effective July 1, 1985; amended at 11 Ill. Reg. 16587, effective January 1, 1988; amended at 16 Ill. Reg. 6808, effective July 1, 1992; amended at 17 Ill. Reg. 14917, effective September 1, 1993; amended at 19 Ill. Reg. 11904, effective August 15, 1995; amended at 20 Ill. Reg. 9540, effective July 3, 1996; amended at 21 Ill. Reg. 997, effective January 1, 1997; amended at 23 Ill. Reg. 162, effective January 1, 1999; amended at 24 Ill. Reg. 18555, effective December 7, 2000; amended at 25 Ill. Reg. 11914, effective January 1, 2002; amended at 27 Ill. Reg. 518, effective January 01, 2003; emergency amendment at 27 Ill. Reg. 14855, effective September 2, 2003, for a maximum of 150 days; amended at 28 Ill. Reg. 1737, effective January 13, 2004; amended at 28 Ill. Reg. 13509, effective September 24, 2004; amended at 32 Ill. Reg. 17198, effective October 16, 2008; amended at 35 Ill. Reg. 9028, effective July 1, 2011; amended at 37 Ill. Reg. 13424, effective August 1, 2013; amended at 38 Ill. Reg. 18925, effective September 4, 2014; recodified from Chapter I, 41 Ill. Adm. Code 120, to Chapter III, 41 Ill. Adm. Code 2120, at 39 Ill. Reg. 10645; amended at 41 Ill. Reg. 846, effective January 17, 2017; amended at 42 Ill. Reg. 13457, effective July 1, 2018; amended at 44 Ill. Reg. 13968, effective August 13, 2020; amended at 46 Ill. Reg. 6907, effective May 1, 2022; amended at 48 Ill. Reg. _____, effective _____.

SUBPART A: DEFINITIONS AND ADMINISTRATION

Section 2120.20 Incorporation of National Standards

- a) Where standards are incorporated by reference in this Part, the incorporated material does not include any later editions or amendments.

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF PROPOSED AMENDMENT

b) The Board hereby adopts the following nationally recognized standards and addenda:

- 1) American Petroleum Institute (API)
1220 L Street, Northwest
Washington DC 20005

API-510, [Eleventh](#) Edition, [March 2023](#), Pressure Vessel Inspection Code: In-service Inspection, Rating, Repair, and Alteration; with [Errata 1 \(March 2023\)](#), ~~[Addendum 1 \(May 2017\)](#)~~ and ~~[Addendum 2 \(March 2018\)](#)~~

- 2) American Society of Mechanical Engineers (ASME)
United Engineering Center
Three Park Avenue
New York NY 10017
www.asme.org

- A) ASME Boiler and Pressure Vessel Code, ~~2023~~[2021](#) Edition

Section I	Rules for Construction of Power Boilers
Section II	Material Specifications – Part A – Ferrous
Section II	Material Specifications – Part B – Nonferrous
Section II	Material Specifications – Part C – Welding Rods, Electrodes and Filler Metals
Section II	Material Specifications – Part D – Properties (Customary)
Section IV	Rules for Construction of Heating Boilers
Section V	Nondestructive Examination
Section VI	Recommended Rules for the Care and Operation of Heating Boilers

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF PROPOSED AMENDMENT

Section VII Recommended Guidelines for the Care of Power Boilers

Section VIII Pressure Vessels – Division 1, Rules for Construction of Pressure Vessels (Including Appendix M)

Section VIII Pressure Vessels – Division 2 – Alternative Rules

Section VIII Pressure Vessels – Division 3 – Alternative Rules for Construction of High Pressure Vessels

Section IX Welding, Brazing and Fusing Qualifications

Section X Fiberglass-Reinforced Plastic Pressure Vessels

B) ASME CSD-1 ~~2021~~2018 – Controls and Safety Devices for Automatically Fired Boilers

- 3) National Board of Boiler and Pressure Vessel Inspectors (NB)
1055 Crupper Avenue
Columbus OH 43229
www.nationalboard.org

National Board Inspection Code (NBIC), ~~2023~~2021 Edition

- 4) National Fire Protection Association (NFPA)
1 Batterymarch Park
Quincy MA 02269-9101
www.nfpa.org

NFPA 85 Boiler and Combustion Systems Hazards Code,
~~2023~~2019 Edition

(Source: Amended at 48 Ill. Reg. _____, effective _____)