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BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF EXPEDITED CORRECTION

- 1) Heading of the Part: Boiler and Pressure Vessel Safety
- 2) Code Citation: 41 Ill. Adm. Code 2120
- 3) Section Number: 2120.20
- 4) Date Proposal Published in *Illinois Register*: 47 Ill. Reg. 14904; October 27, 2023
- 5) Date Adoption Published in *Illinois Register*: 48 Ill. Reg. 3420; March 8, 2024
- 6) Date Request for Expedited Correction published in *Illinois Register*: 48 Ill. Reg. 6924; May 10, 2024
- 7) Adoption Effective Date: February 21, 2024
- 8) Correction Effective Date: February 21, 2024
- 9) Reason for Approval of Expedited Correction: When the amendment to Section 2120.20 was adopted effective February 21, 2024, the amendment inadvertently cited an incorrect month and year for the most current publication for API 510. All other aspects of the amendment were accurate. This corrects the month and year to reflect the correct issuance date as intended.

The full text of the Corrected Rule begins on the following page:

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF EXPEDITED CORRECTION

TITLE 41: FIRE PROTECTION

CHAPTER III: BOARD OF BOILER AND PRESSURE VESSEL RULES

PART 2120

BOILER AND PRESSURE VESSEL SAFETY

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- 2120.500 Existing Installation of Pressure Vessels

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Section

- 2120.1000 Repairs and Alterations to Boilers and Pressure Vessels by Welding
- 2120.1010 Authorization to Repair Boilers and Pressure Vessels
- 2120.1020 Issuance and Renewal of the Certificate
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2120.APPENDIX A	Operational and Maintenance Log
2120.EXHIBIT A	Hot Water Heating Boilers
2120.EXHIBIT B	Steam Heating Boilers

AUTHORITY: Implementing the Boiler and Pressure Vessel Safety Act [430 ILCS 75] and authorized by Sections 2 and 2.1 of the Boiler and Pressure Vessel Safety Act [430 ILCS 75/2 and 2.1].

SOURCE: Boiler and Pressure Vessel Safety Act Rules and Regulations adopted at 4 Ill. Reg. 7, p. 126, effective January 31, 1980; codified at 5 Ill. Reg. 10677; amended at 7 Ill. Reg. 6925, effective July 1, 1983; amended at 10 Ill. Reg. 9510, effective July 1, 1985; amended at 11 Ill. Reg. 16587, effective January 1, 1988; amended at 16 Ill. Reg. 6808, effective July 1, 1992; amended at 17 Ill. Reg. 14917, effective September 1, 1993; amended at 19 Ill. Reg. 11904, effective August 15, 1995; amended at 20 Ill. Reg. 9540, effective July 3, 1996; amended at 21 Ill. Reg. 997, effective January 1, 1997; amended at 23 Ill. Reg. 162, effective January 1, 1999; amended at 24 Ill. Reg. 18555, effective December 7, 2000; amended at 25 Ill. Reg. 11914, effective January 1, 2002; amended at 27 Ill. Reg. 518, effective January 01, 2003; emergency amendment at 27 Ill. Reg. 14855, effective September 2, 2003, for a maximum of 150 days; amended at 28 Ill. Reg. 1737, effective January 13, 2004; amended at 28 Ill. Reg. 13509, effective September 24, 2004; amended at 32 Ill. Reg. 17198, effective October 16, 2008; amended at 35 Ill. Reg. 9028, effective July 1, 2011; amended at 37 Ill. Reg. 13424, effective August 1, 2013; amended at 38 Ill. Reg. 18925, effective September 4, 2014; recodified from Chapter I, 41 Ill. Adm. Code 120, to Chapter III, 41 Ill. Adm. Code 2120, at 39 Ill. Reg. 10645; amended at 41 Ill. Reg. 846, effective January 17, 2017; amended at 42 Ill. Reg. 13457, effective July 1, 2018; amended at 44 Ill. Reg. 13968, effective August 13, 2020; amended at 46 Ill. Reg. 6907, effective May 1, 2022; amended at 48 Ill. Reg. 3420, effective February 21, 2024; expedited correction at 48 Ill. Reg. 9121, effective February 21, 2024.

SUBPART A: DEFINITIONS AND ADMINISTRATION

Section 2120.20 Incorporation of National Standards

- a) Where standards are incorporated by reference in this Part, the incorporated material does not include any later editions or amendments.

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF EXPEDITED CORRECTION

b) The Board hereby adopts the following nationally recognized standards and addenda:

- 1) American Petroleum Institute (API)
1220 L Street, Northwest
Washington DC 20005

API-510, Eleventh Edition, ~~October 2022~~ ~~March 2023~~, Pressure Vessel Inspection Code: In-service Inspection, Rating, Repair, and Alteration; with Errata 1 (March 2023)

- 2) American Society of Mechanical Engineers (ASME)
United Engineering Center
Three Park Avenue
New York NY 10017
www.asme.org

- A) ASME Boiler and Pressure Vessel Code, 2023 Edition

Section I Rules for Construction of Power Boilers

Section II Material Specifications – Part A – Ferrous

Section II Material Specifications – Part B – Nonferrous

Section II Material Specifications – Part C – Welding Rods, Electrodes and Filler Metals

Section II Material Specifications – Part D – Properties (Customary)

Section IV Rules for Construction of Heating Boilers

Section V Nondestructive Examination

Section VI Recommended Rules for the Care and Operation of Heating Boilers

BOARD OF BOILER AND PRESSURE VESSEL RULES

NOTICE OF EXPEDITED CORRECTION

Section VII Recommended Guidelines for the Care of Power Boilers

Section VIII Pressure Vessels – Division 1, Rules for Construction of Pressure Vessels (Including Appendix M)

Section VIII Pressure Vessels – Division 2 – Alternative Rules

Section VIII Pressure Vessels – Division 3 – Alternative Rules for Construction of High Pressure Vessels

Section IX Welding, Brazing and Fusing Qualifications

Section X Fiberglass-Reinforced Plastic Pressure Vessels

B) ASME CSD-1 2021 – Controls and Safety Devices for Automatically Fired Boilers

- 3) National Board of Boiler and Pressure Vessel Inspectors (NB)
1055 Crupper Avenue
Columbus OH 43229
www.nationalboard.org

National Board Inspection Code (NBIC), 2023 Edition

- 4) National Fire Protection Association (NFPA)
1 Batterymarch Park
Quincy MA 02269-9101
www.nfpa.org

NFPA 85 Boiler and Combustion Systems Hazards Code,
2023 Edition

(Source: Amended at 48 Ill. Reg. 3420, effective February 21, 2024; expedited correction at 48 Ill. Reg. 9121, effective February 21, 2024)